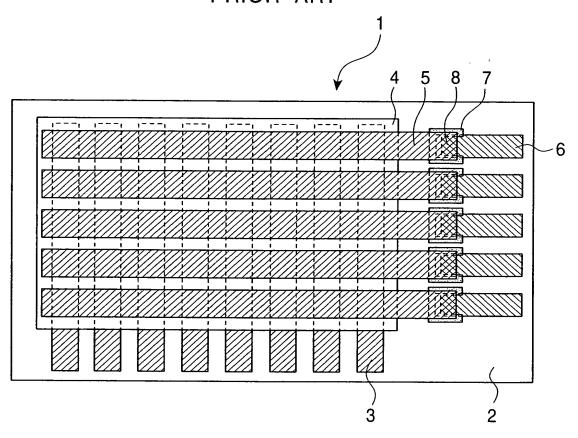


FIG. 1 PRIOR ART



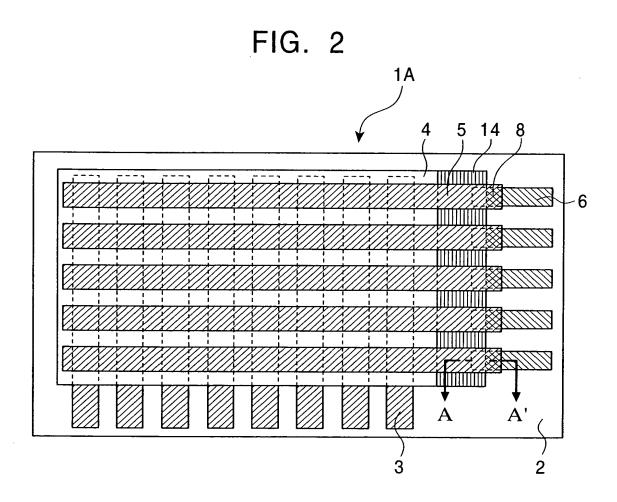


FIG. 3

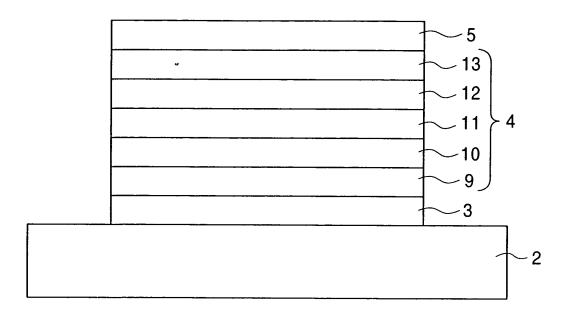


FIG. 4

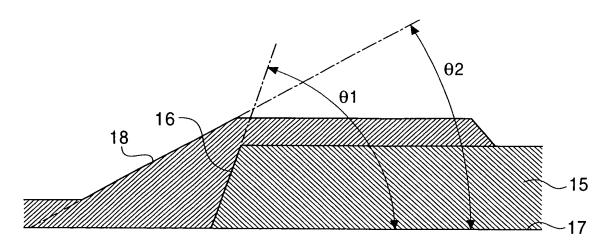


FIG. 5

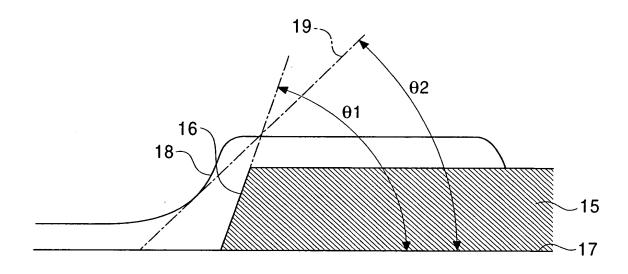


FIG. 6

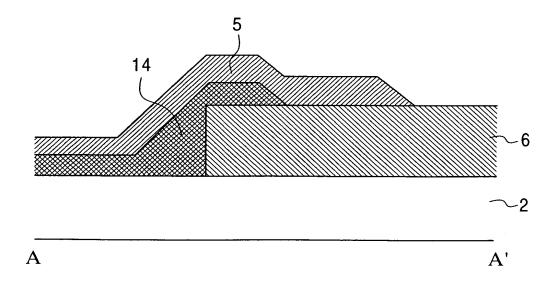


FIG. 7

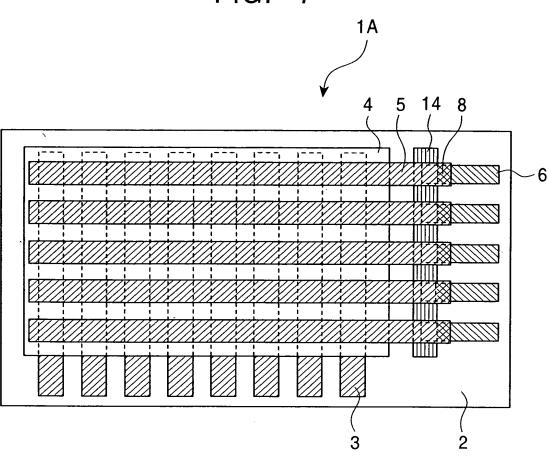


FIG. 8

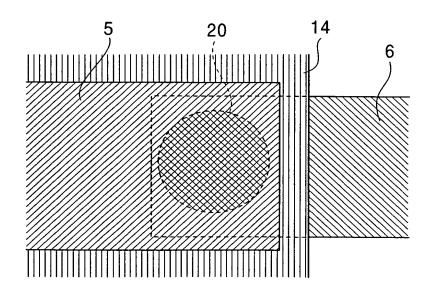
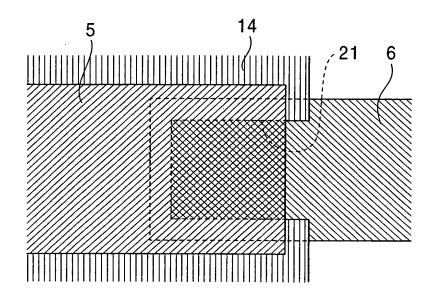


FIG. 9



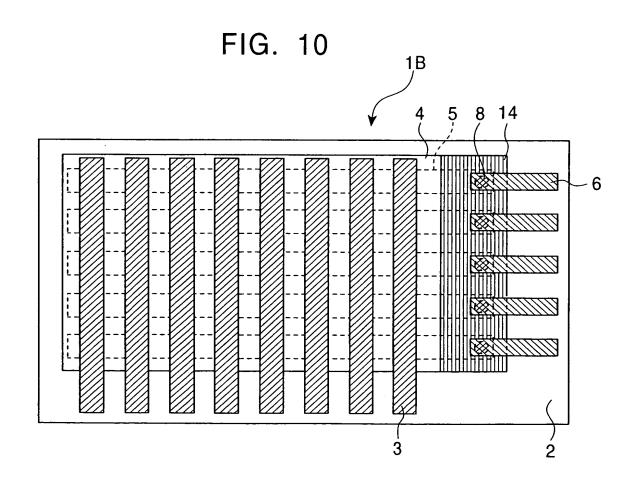


FIG. 11

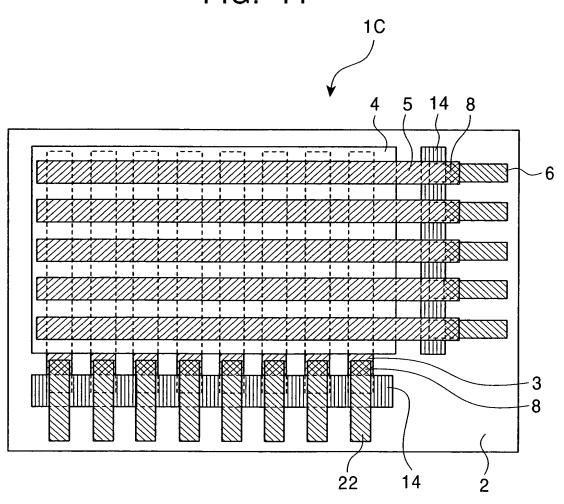
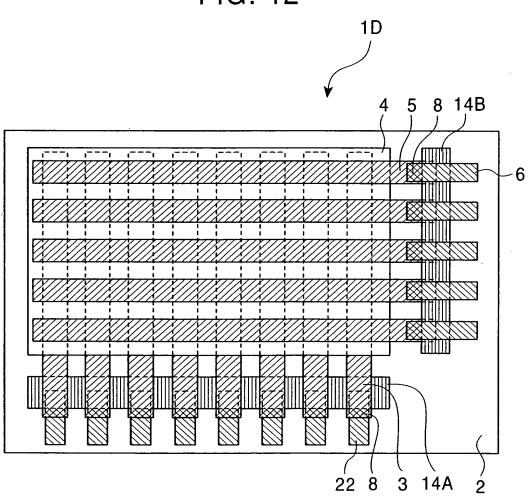


FIG. 12





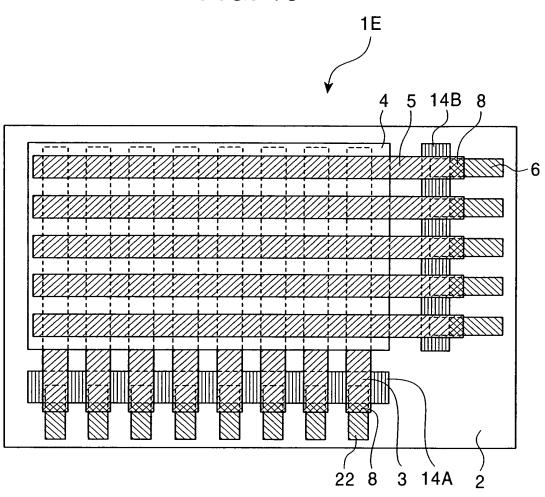
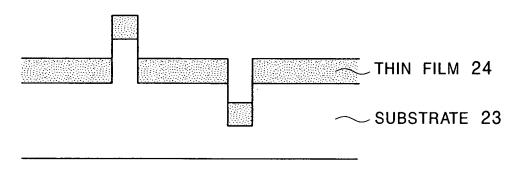
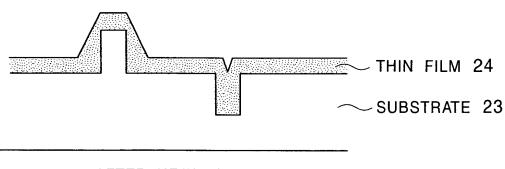


FIG. 14A



IMMEDIATELY AFTER DEPOSITION

FIG. 14B



AFTER HEATING